



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5162-041
Job Sheet 171864



Part No: D5162-041

Job Qty: 1 ea

Part Name: Seat Structure Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/26/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG D3016 REV (DEO) A1, D5162 REV A, D5189 REV A, D3017 REV C IPP REV:A 14.11.05 NEW ISSUE
DD VERF:JLM IPP REV:B 15-02-06 AS PER DWG REV.A DD VERF:JLMIPP REV:C 16.08.31 ADD D3016
PARTS DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/22/18	2/22/18	0.00	0.00	Start Up Stores/Pkg-1		<i>EL</i>
110	Large Fab	1 pcs	2/24/18	2/24/18	24.00	4.63	Large Fab 4		<i>EL</i>
140	QC	1 pcs	2/24/18	2/24/18	0.00	0.00	QC5		<i>18-3-5</i>
165	Large Fab	1 pcs	2/24/18	2/24/18	0.00	4.63	Large Fab 4		<i>EL</i>
170	QC	1 pcs	2/24/18	2/24/18	0.00	0.00	QC9		<i>18-3-5</i>
175	QC	1 pcs	2/24/18	2/24/18	0.00	0.00	QC5		<i>18-3-5</i>
180	HandFinish	1 pcs	2/24/18	2/24/18	0.00	0.47	HandFinish1		<i>SA 18-3-6</i>
190	QC	1 pcs	2/24/18	2/24/18	0.00	0.00	QC7-5		<i>EL</i>
200	Small Fab	1 pcs	2/24/18	2/24/18	0.00	1.00	Small Fab-8		<i>EL</i>
210	QC	1 pcs	2/24/18	2/24/18	0.00	0.00	QC5		<i>EL</i>
220	Powdercoat	1 pcs	2/24/18	2/24/18	0.00	0.29	Powdercoat3		<i>18-3-5</i>
230	QC	1 pcs	2/24/18	2/24/18	0.00	0.00	QC3		<i>EL</i>
240	Small Fab	1 pcs	2/26/18	2/26/18	0.00	1.00	Small Fab-8		<i>EL</i>
250	QC	1 pcs	2/26/18	2/26/18	0.00	0.00	QC5		<i>EL</i>
260	Packaging	1 pcs	2/26/18	2/26/18	0.00	0.00	Packaging3-2		<i>EL</i>
270	QC21-SA	1 Ea	2/26/18	2/26/18	0.00	0.00	QC21		<i>EL</i>

DAS
21 MAR 08 2018
9-89

Master Unit 001167



Job No 171864



Container No: S047806



Part: D5162-041

Job No: 171864

Serial No/Batch: S047806

Revision:

Inspector:

Dart Aerospace Ltd.
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CANADA
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Date: 03/05/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2199-31	1	10	0
	D3016-1	2	18	0
	D3016-11	2	18	0
	D3016-13	2	18	0
	D3016-15	2	16	0
	D3016-17	2	16	0
	D3016-3	4	36	0
	D3016-5	2	16	0
	D3016-7	4	4	0
	D3016-9	2	18	0
	D3017-11	4	40	0
	D3017-7	3	27	0
	D3020-1	4	14	0
	D3022-1	1	2	0
	D3023-1	1	1	0
	D4667-041	1	2	0
	D5159-041	1	1	0
	D5159-043	1	0	0
	D5159-045	1	2	0
	D5190-1	1	18	0
	D5190-3	1	8	0
	M4130NT0.750W.049	14	15	0
	M4130NT0.750W.083	3	13	0
	MS20600-AD4W2	40 40	164	0
	AN3-12A	3	48	0
	AN4-14A	2	628	0
	AN4-4A	1	38	0
	AN4-6A	1	419	0
	AN970-4	1	220	0
	D3024-1	3	12	0
	D3031-1	2	10	0
	MS20600-AD4W4	4	1,321	0
	MS20600-AD4W5	8	188	0
	MS21042L3	17	3,757	0
	MS21042L4	8	1,795	0
	MS24693-349	4	50	0
	MS27039-1-17	1	95	0
	MS27039-1-18	3	1,394	0
	MS27039-1-19	4	263	0
	MS27039-1-20	2	87	0
	MS27039-4-20	4	120	0
	MS27039-4-21	2	33	0
	NAS1149D0332J	30	3,974	0
	NAS1149D0432J	17	434	0
	NAS43DD4-16FC	2	29	0
200-Small Fab	MS20600-AD4W3	6x		
240-Small Fab	MS20600-AD4W2	5079430 2x		

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001167	S048947	AN3-12A	Bolt	F153854	ST349	3
001167	S048948	AN4-14A	Bolt	S027723	ST344	2
001167	S048949	AN4-4A	Bolt	S044215	ST346	1
001167	S048950	AN4-6A	Bolt	S019399	ST345	1
001167	S048951	AN970-4	Washer	S016395	ST321	1
001167	S048952	D3024-1	Spacer	F160410	ST015	3
001167	S046452	M4130NT0.750W.049	4130 Round Tube .750 X.049W	S044573	Start Up Stores/Pkg-1	1.558
001167	FM132769	MS20600-AD4W5	Blind Rivet		ST308	1
001167	S048953	MS20600-AD4W5	Blind Rivet	S016897	ST308	7
001167	S048968	MS20600AD4W4	Rivet	S048405	ST308	4
001167	S048954	MS21042L3	Nut	S038764	ST303	17
001167	S048955	MS21042L4	Nut	S045901	ST303	8
001167	S048957	MS24693-S272	Screw	FM137736-5	ST286	4
001167	S048958	MS27039-1-17	Screw (601.1954)	FM127831-4	ST280	1
001167	S048959	MS27039-1-18	Screw	F124326	OVER006	3
001167	S048960	MS27039-1-19	Screw	S024444	ST280	4
001167	S048961	MS27039-1-20	Screw	S000680	ST280	2
001167	S048962	MS27039-4-20	Screw	FM137321	ST279	4
001167	S048963	MS27039-4-21	Screw	FM135774	ST279	2
001167	S048964	NAS1149D0332J	Washer	S020606	ST264	30
001167	S048965	NAS1149D0432J	Washer	FM137459-15	ST264	17
001167	S048966	NAS43DD4-16FC	Spacer	S007039	ST550	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/8/18 7:53 AM dart.quirion.sonia